

**Aero Design Ltd.****Work Order Control Sheet**Work Order#: 2016-23 Date Opened: 12Feb 16 Title: AssemblyAircraft OEM: Eurocopter Aircraft Model: AS350/355 Product Type: Cargo Basket, Build/ Assemble Product Model: Ski Quantity: 1**Work Order Contents**

Work Order/Build Sheets (Procedures Provided)  
Additional Work Sheets (Standard Practice)  
Drawings (See List Below)  
Parts Distribution Sheet  
Sub Component Tags  
Completed Certification  
Time Sheet (R&D)  
Notes

Initial or N/A

JR
N/A
JR
JR
N/A
JR
N/A
N/A

**Build Sheet Contents**

Tasks Initialled  
Dual Inspections Initialled

Initial or N/A

JR
JR

**Drawing List**

Drawing #	Rev #	Description	Initial or N/A
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94010	1	Basket	JR
94011	0	Body	JR
94012	0	Lid	JR
94027	0	Data Plate	JR

**Traveller**

Install walkway on lid  
Install lid on basket body  
Re-tap mounting lug holes and install mount lugs  
Install handle brackets  
Install handle  
Install lid prop  
Install data plate

Initial or N/A

JR
JR
JR
JR
JR
JR
JR

Work performed by:

Print: Jeff ClarkeSign: SCA: AD02Date: 12-Feb-16

ICC / Dual Inspection performed by:

Print: Jason RekveSign: SCA: AD01Date: 12-Feb-16

Work Order closed by:

Print: Jason RekveSign: SCA: AD01Date: 12-Feb-16

Approved Manufacturing Facility 73-04

Form 20.D.03

Rev. Original 23 Sep 2014

**Component Completion**

Quantity Complete on This Work Order  
Quantity Incomplete on This Work Order  
Further Processing Required Before Release  
Release to Stock as Components

As Instructed

1
N/A
N/A
N/A

**Certification**

Form One Completed  
Serviceable (Green) Tag Completed  
In Process (Yellow) Tag Completed  
Unserviceable (Red) Tag Completed  
Parts Placed in Stores for Distribution

Initial or N/A

JR
N/A
N/A
N/A
N/A

**Additional Documentation**

Documentation of a minor change  
Non-Conformance Report Required  
Service Difficulty Report Required

Initial or N/A


N/A
N/A
N/A

**Billing**

Local (Aero Design)  
Research and Development  
Third Party

Initial or N/A

JR
N/A
N/A

1. Approving Civil Aviation Authority/Country <b>Transport Canada</b>		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address <b>AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3</b>					5. Work Order/Contract/Invoice <b>WO 2016-23</b>	
6. Item	7. Description <b>Cargo Basket</b>	8. Part Number <b>94010-01</b>	9. Qty. <b>1</b>	10. Serial/Batch No. <b>94001-42</b>	11. Status/Work <b>New</b>	
12. Remarks <b>Modified with walkway on lid IAW DCL704, black</b>						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.						
13b. Signature 		13c. Approved Organization Number <b>AMF 73-04</b>		14b. Signature		14c. Approved Organization Number
13d. Name <b>Jeff Clarke - AD02</b>		13e. Date (dd/mmm/yyyy) <b>12 Feb 2016</b>		14d. Name		14e. Date (dd/mmm/yyyy)
<p align="center"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

## CARGO BASKET ASSEMBLY - COMMON

Complete  
(initial or SCA #)

Work Order: 2016-23

Date Open: 12 FEB 2016

### 1. Lid Assembly

- Wo 2014-01 jc
- a. Install lid bumpers on bottom.
    - i. Fill bumper holes with RTV silicone sealant.
    - ii. Insert 49205-14 lid bumper, 3 or 4 places per lid.
  - b. Install placard on bracket on top of lid.
    - i. Locate placard on bracket.
    - ii. Drill #30 through placard and bracket, using holes in placard.
    - iii. Remove placard and de-burr holes in placard and on bracket.
    - iv. Locate placard on bracket, and cleco in place.
    - v. Rivet placard with four CR3213-4-02 CherryMax rivets.
  - c. Option: Install walkway on top of lid (lid must be fitted with walkway provisions)
    - i. Note: avoid touching surface of tread plate with bare hands to prevent smudges or marks on the top surface.
    - ii. Pull tread plate from stock. Shear tread plate to length.
    - iii. De-burr edges of tread plate with scotch-brite disc on die-grinder.
    - iv. Locate tread plate on lid. Hold tread plate in place with bags of lead shot.
    - v. Mark and drill #30 holes:
      1. 0.25" from edge of tread plate, centre on cross members (0.38")
      2. 0.25" from edge of tread plate, middle of each walkway stringer
    - vi. De-burr and counter-bore (if required to provide clearance of rivet head on checker pattern) all holes in tread plate using 1/4" piloted counter bore on both sides.
    - vii. De-burr holes in lid tubes.
    - viii. Apply bead of RTV silicone sealant along all tubes under tread plate.
    - ix. Set tread plate in place, secure with clecos if necessary.
    - x. Rivet placard with CR3213-4-02 CherryMax rivets
  - d. Record PO/WO of all parts (including lid) used in steps above on attached material tracking list.

### 2. Body Assembly

- jc
- a. Install attachment fittings
    - i. Carefully remove excess powder coat from around attachment lug threads using a countersink.
    - ii. Run 3/8-24 tap into attachment lugs to clear threads.
    - iii. Apply anti-seize compound to attachment fittings 96710-01 (alternate: Ancra 40088-14)
    - iv. Install attachment fittings with two NAS1149F0363P washers in four lugs in basket.
      1. 90610 (Robinson R44) basket only:
        - a. Install 1 fitting 906?? in lower forward attachment lug only.
        - b. Install 3 96710-01 fittings in remaining locations.
    - v. Torque to ??



- b. 946 Basket Only: Install Cutout Brace – *must be completed after hinge installation*
  - i. Locate 94621-01 Brace over aft cross tube cutout
  - ii. Install two AN4-6A bolts and two AN4-30A bolts with NAS1149F0463P washers.
  - iii. Torque AN4 bolts to ??
- c. Record PO/WO of all parts (including basket) used in steps above on attached material tracking list.

## 3. Hinge Installation

- a. Prepare hinge.
  - i. Cut hinge to length:
    - 1. 776, 906 – 54"
    - 2. 751, 803 – 70"
    - 3. 698, 764, 945 – 72"
    - 4. 784 – 90"
    - 5. 940, 946, 959 – 95"
  - ii. Drill #30 pilot holes using hinge jig. For long hinges, flip at specified location on jig.
- b. Install hinge on basket
  - i. Locate hinge on basket (standard baskets)
    - 1. centre fore/aft
    - 2. 0.15" – 0.18" up from bottom edge
  - ii. Locate hinge on basket (extra wide baskets)
    - 1. centre fore/aft
    - 2. set hinge at 90 degrees (as if lid would be installed) using a small square, locate vertical side at 22.5" from outboard edge.
  - iii. Drill #30 through holes in hinge into basket rim. Cleco in place with 1/8 (copper) clecos.
  - iv. Drill holes up to #21 through hinge and rim. Replace 1/8 clecos with 5/32 (black) clecos.
  - v. Remove hinge and de-burr holes in hinge and basket rim.
  - vi. Cleco hinge to basket with 5/32 clecos.
  - vii. Install hinge with CherryMax rivets
    - 1. CR3523-5-02 monel rivets – last 2 rivets in each end
    - 2. CR3213-5-02 aluminum rivets – all other locations
- c. Install lid on basket
  - i. Locate lid on hinge (all baskets)
    - 1. center fore/aft
    - 2. 0.15" – 0.18" down from top edge
  - ii. Drill #30 through holes in hinge into lid rim. Cleco in place with 1/8 clecos.
  - iii. Drill holes up to #21 through hinge and rim. Replace 1/8 clecos with 5/32 clecos.
  - iv. Remove hinge and de-burr holes in hinge and lid rim.
  - v. Cleco lid to hinge with 5/32 clecos.
  - vi. Install hinge with CherryMax rivets
    - 1. CR3523-5-02 monel rivets – last 2 rivets in each end
    - 2. CR3213-5-02 aluminum rivets – all other locations

- d. Record PO of hinge and rivets on attached material tracking list.

#### 4. Install Handle

a. Install handle brackets.

- i. Set 84267-01 handle bracket on provisions in hoops, 2 places.
- ii. Install AN3-11A bolt, NAS1149F0363P washer (2), MS21044N3 nut. Two places per bracket, two brackets per basket.
- iii. Torque AN3 bolts to ??.

b. Install handle

- i. Trim 36278-01R and 36278-01L springs to ensure end of spring does not extend past edge of handle bracket, approximately 1/8". Set springs over bushing of 84261-01 handle assembly.
- ii. Grease two 36275-01 bushings with ??. Insert into bushings of handle assembly.
- iii. Locate handle on basket lid. Insert AN3-12A bolt with NAS1149F0363P through bracket on lid and handle bushing on one end of handle.
- iv. On other end of handle, hook spring over catch rivet on handle assembly and use spring tool to twist spring to catch arm on bracket on lid while inserting AN3-12A bolt with NAS1149F0363P washer through lid bracket and handle bushing.
- v. At first end, remove bolt and repeat step iv.
- vi. Install NAS1149F0363P washer and MS21044N3 nut on both AN3-12A bolts.
- vii. Torque AN3 bolts to ??.

c. Check handle

- i. Operate handle to ensure handle does not bind and springs hold handle in.
- ii. Snap handle into brackets to ensure handle locks.

- d. Record PO/WO of all parts used in steps above on attached material tracking list.

#### 5. Install lid brace

- a. Locate 36280-01 lid brace on bushing in basket. Ensure brace is on forward end of basket as it will be installed on the helicopter.
- b. On lid end, insert AN970-3 washer into end of lid brace. Insert AN3-15A bolt with NAS1149F0363P washer through AN970-3 washer, lid prop, and lid bushing. Install NAS1149F0363P washer and MS21044N3 nut on bolt.
- c. On basket end, insert AN3-17A bolt with AN970-3 washer through lid prop and basket bushing. Install NAS1149F0363P washer and MS2144N3 nut on bolt.
- d. Ensure brace is seated on lip of bushings before tightening nuts.
- e. Torque AN3 bolts to ??
- f. Record PO/WO of all parts used in steps above on attached material tracking list.

## CARGO BASKET ASSEMBLY - COMMON

Complete  
(initial or SCA #)

OK

### 6. Final Inspection

Dual inspection by a different person than assembled the basket.

- a. Check for general condition and correct assembly:
  - i. Bolts are tight
  - ii. Rivets are installed correctly
  - iii. Handle operates correctly
  - iv. Lid brace operates correctly
- b. Check that PO/WO numbers have been recorded.



Work Order: 2016-23Date Opened: 12 Feb 2016

Material Tracking Sheet  
Eurocopter AS350 / AS355  
Extra Large Basket Assembly

1 of 2

Ass'y Step	Qty	Detail Drawing	Part Number	Description	Material	PO/WO
	<u>1</u>		94010-01	<b>Cargo Basket Assembly</b>	<u>s/n 94001-72</u>	<u>2016</u>
<b>Step 1</b>				<i>Lid Assembly</i>		
	. 1		94012-01	Basket Lid Assembly		<u>wo 2014-01</u>
Step 1.a.	. . 4		49205-14	Bumper	Argus Industries Bumper	<u>11010</u>
	. . A/R		--	Sealant	Commercial Silicone RTV sealant	
Step 1.b.	. . 1		94027-01	Placard	0.063 Sheet, 6061-T6 Aluminum	<u>2015-03</u>
	. . 4		CR3213-4-02	Cherry Rivet		<u>15031</u>
Step 1.c.	. 1		70405-01	Lid Step Modification		<u>wo 2014-01</u>
(option)	. . 1		70405-04	Tread Plate	3003 Aluminum Tread Plate, 0.063"	<u>14074</u>
	. . A/R		CR3213-4-02	Cherry Rivet		<u>15031</u>
	. . A/R		--	Sealant	Commercial Silicone RTV sealant	
<b>Step 2</b>				<i>Basket Assembly</i>		
Step 2.a.	. 1		94011-01	Basket Body Assembly		<u>2014-01</u>
	. . 4		96710-01	Fitting	Alternate: Ancra 40088-14	<u>15025</u>
	. . 8		AN960-616	Washer		<u>15074</u>
<b>Step 3</b>				<i>Hinge Installation</i>		
	. 1		MS20001P4	Piano Hinge	95"	<u>15069</u>
	. 8		CR3523-5-02	Cherry Rivet		<u>15031</u>
	. A/R		CR3213-5-02	Cherry Rivet		<u>15086</u>
<b>Step 4</b>	. 1		84255-01	<i>Handle Installation</i>		
Step 4.a.	. . 2		84267-01	Bracket	Delrin, 3/4" Sheet	<u>wo 2015-02</u>
	. . 4		AN3-11A	Bolt		<u>14068</u>
	. . 8		NAS1149F0363P	Washer		<u>15031</u>
	. . 4		MS21044N3	Nut		<u>15031</u>

Work Order: 2016-23Date Opened: 12 FEB 2016

Material Tracking Sheet  
Eurocopter AS350 / AS355  
Extra Large Basket Assembly

2 of 2

Ass'y Step	Qty	Detail Drawing	Part Number	Description	Material	PO/WO
Step 4.b.	.. 1		84261-01	Handle Assembly		
	.. 2		36278-01	Spring (1 left, 1 right)	304 Stainless, 1/16" Dia Music Wire	15071
	.. 2		36275-01	Bushing	Brass, 5/16" Dia	13050
	.. 2		AN3-12A	Bolt		13084
	.. 4		NAS1149F0363P	Washer		15031
	.. 2		MS21044N3	Nut		15031
Step 5				Lid Brace Installation		
	. 1		36280-01	Brace Assembly		WO 2014-28
	. 1		AN3-15A	Bolt		14084
	. 1		AN3-17A	Bolt		15031
	. 2		AN970-3	Washer		15014
	. 3		NAS1149F0363P	Washer		15031
	. 2		MS21044N3	Nut		15031
Step 6				Inspection	None	



5



## Aero Design

### Parts Distribution Sheet

Description: AS350 MOUNTING HARDWARE

WO#

[illegible]



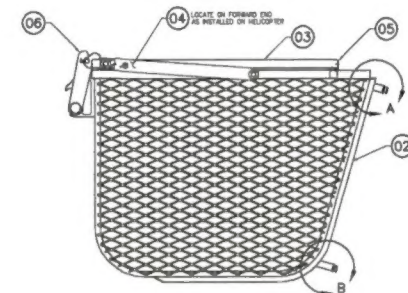
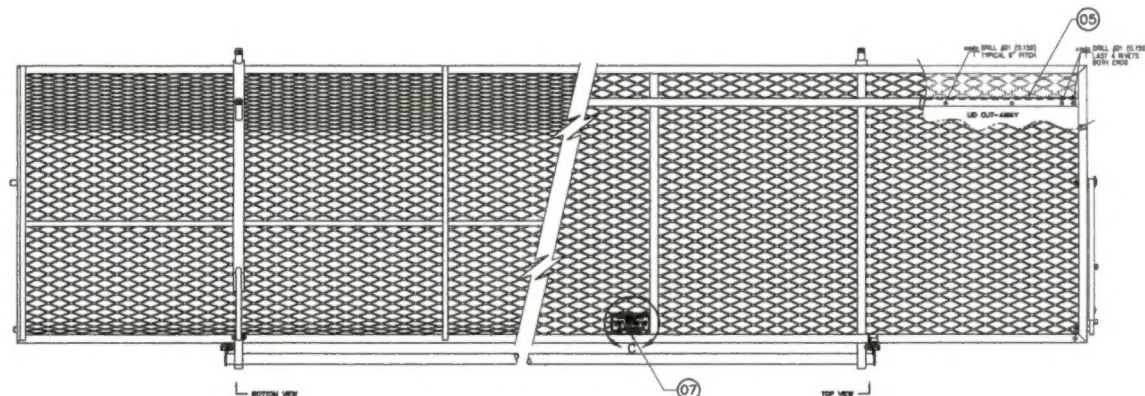
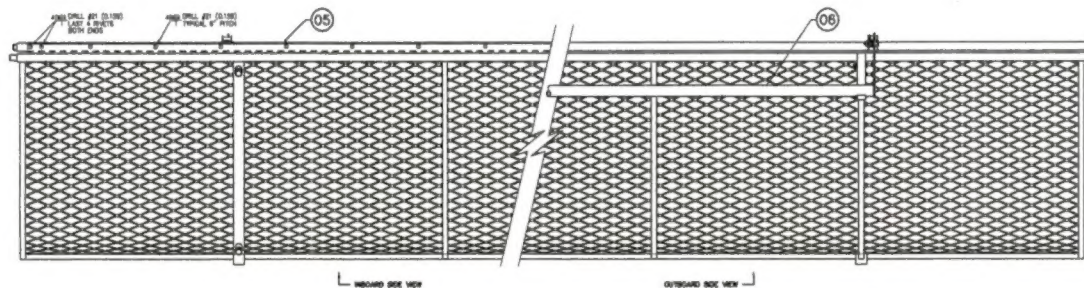
Description: AS350 SHORT STEP

WO#

[illegible]



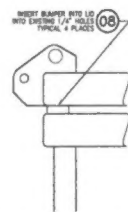
REV	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	UPDATE TITLE BLOCK; ADD ALTERNATE INVENT. HARDWARE P/N'S UPDATED CHANGE BRACE ASSEMBLY TO INSTALLATION	BUC	10/03/2001



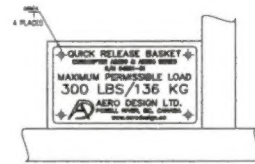
**DETAIL A**  
SCALE 1 : 2  
TYPICAL FRONT AND REAR



DETAIL B  
SCALE 1 : 2  
TYPICAL FRONT AND REAR



### BUMPER INSTALLATION



DETAIL C  
SCALE 1 : 1  
LOOKING AT PLACARD BRACKET

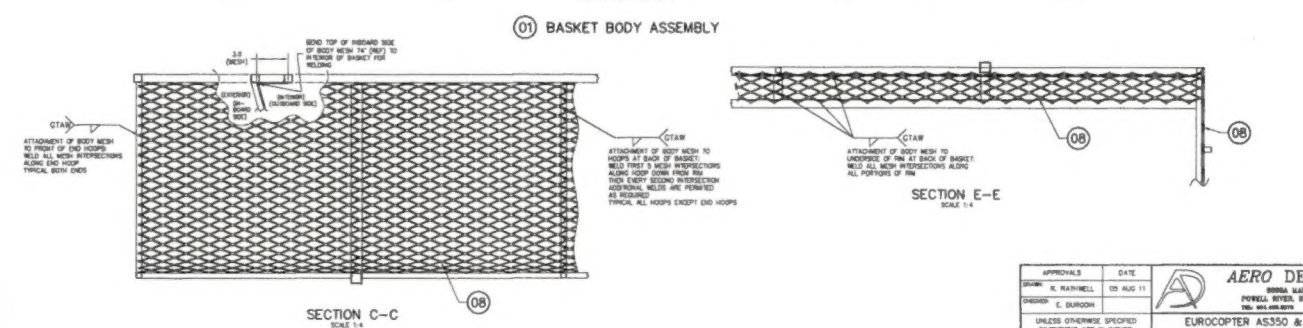
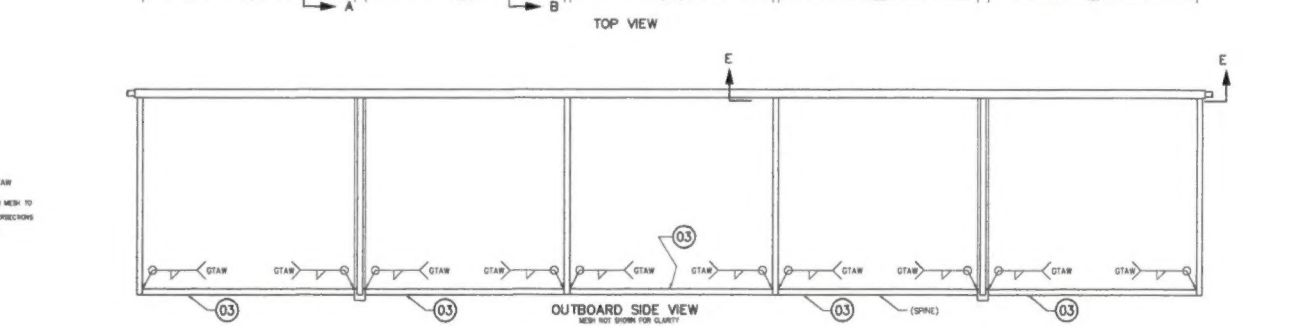
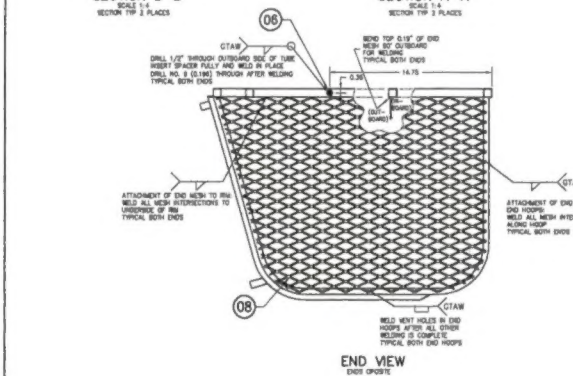
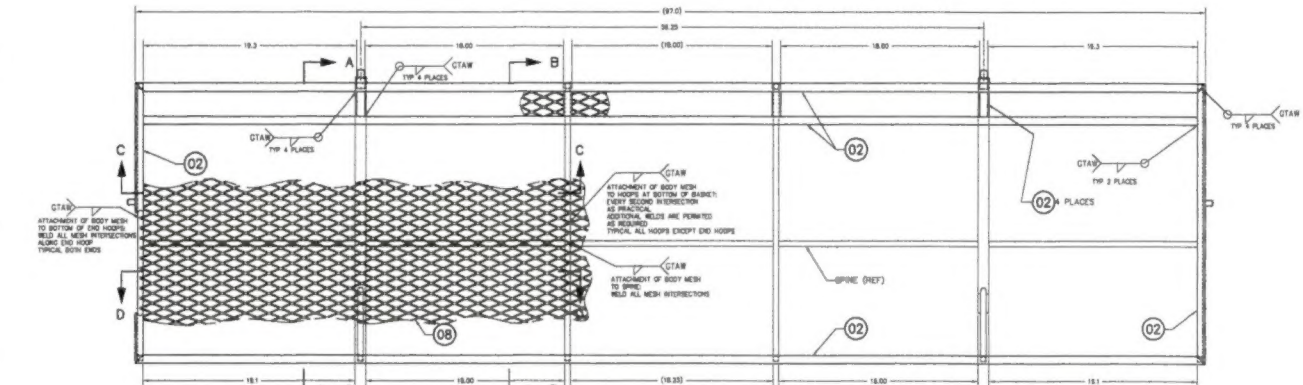
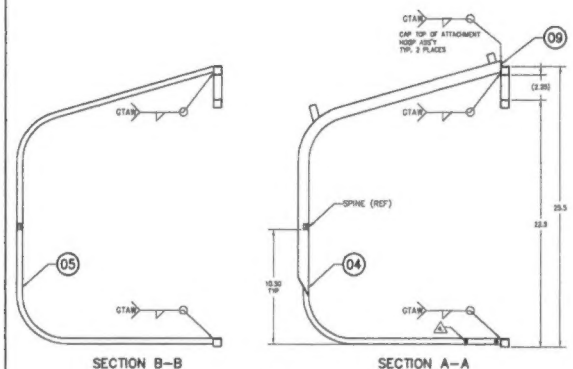
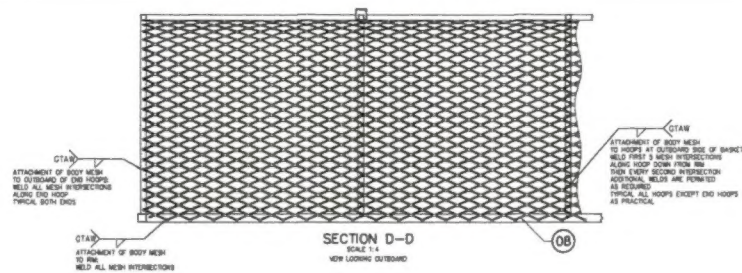
NOTE:  
1. ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY. DIMENSIONS OF COMPONENTS AND COMPLETE ASSEMBLY ARE DETERMINED IN PREVIOUS STEPS.

A	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK DUE
1	8420-01-01	ENGINE			
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[illegible]



REV	DESCRIPTION OF CHANGE	INITIALS	DATE
1	TITLE BLOCK UPDATED: WELDING ROD UPDATED: REFERENCE SHEET ADDED	BJC	11/07/2014
2	NEW HOOPS ADDED: WELDING RODS WORKSHEET		



- NOTES:
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
  2. PRIOR TO WELDING, DRILL AND (0.75) VENT HOLES IN ASSEMBLY FOR EXTENDING OF WELD GAGES. WHEN ASSEMBLY IS COMPLETE, FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD.
  3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AWS D8.03C.
  4. 4130 AND 1018 STEEL WELDING ROD SHALL CONFORM TO ENVS-7 OR EQUIVALENT.
  5. STAINLESS AND 4130 STEEL WELDING ROD SHALL CONFORM TO ENVS-7 OR EQUIVALENT.
  6. INSTALL (IF NEEDED) BASKET HANDLE PROVISIONS ASSEMBLY IN ACCORDANCE WITH AERO DESIGN LTD. DRAWING BASES BEFORE WELDING HOOPS TO RAIL.
  7. FINISH THOROUGHLY CLEAN AND POWDER COAT BASKET ASSEMBLY.

QTY	PART NO.	REV	DESCRIPTION	MATERIAL/NOTE	MATERIAL SPEC	STOCK SIZE
1	01	01	BASKET BODY ASSEMBLY	4130 STEEL	4130 STEEL	4130 STEEL
1	02	01	BASKET HANDLE PROVISIONS ASSEMBLY	4130 STEEL	4130 STEEL	4130 STEEL
1	03	01	BASKET HANDLE PROVISIONS ASSEMBLY	4130 STEEL	4130 STEEL	4130 STEEL
1	04	01	BASKET HANDLE PROVISIONS ASSEMBLY	4130 STEEL	4130 STEEL	4130 STEEL
1	05	01	BASKET HANDLE PROVISIONS ASSEMBLY	4130 STEEL	4130 STEEL	4130 STEEL
1	06	01	BASKET HANDLE PROVISIONS ASSEMBLY	4130 STEEL	4130 STEEL	4130 STEEL
1	07	01	BASKET HANDLE PROVISIONS ASSEMBLY	4130 STEEL	4130 STEEL	4130 STEEL
1	08	01	BASKET HANDLE PROVISIONS ASSEMBLY	4130 STEEL	4130 STEEL	4130 STEEL
1	09	01	BASKET HANDLE PROVISIONS ASSEMBLY	4130 STEEL	4130 STEEL	4130 STEEL
1	10	01	BASKET HANDLE PROVISIONS ASSEMBLY	4130 STEEL	4130 STEEL	4130 STEEL

APPROVALS		DATE
DESIGNED: E. DUNN		10 AUG 11
CHECKED: E. DUNN		
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:		
DIMENSIONS IN INCHES		
X.XXX ±0.010		
X.XX ±0.03		
X.X ±0.1		
SCALE: 1:4		
SHEET 1 OF 1		

**AERO DESIGN LTD.**

8000 KALAMAZOO ROAD  
PO BOX 1000, S.C. CARROLL, MS 39015  
TEL: 661.655.8779 www.aerodesign.com

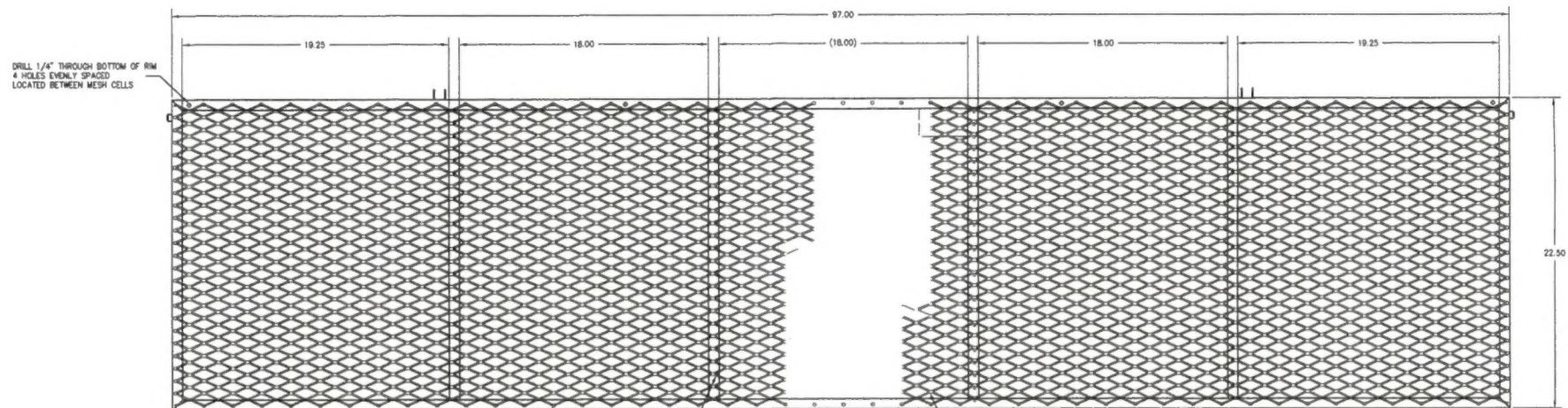
EUROCOPTER AS350 & AS355 SERIES  
QUICK RELEASE CARGO BASKET  
BASKET BODY ASSEMBLY (EXTRA LARGE)

SCALE: 1:4

AO 94011 1



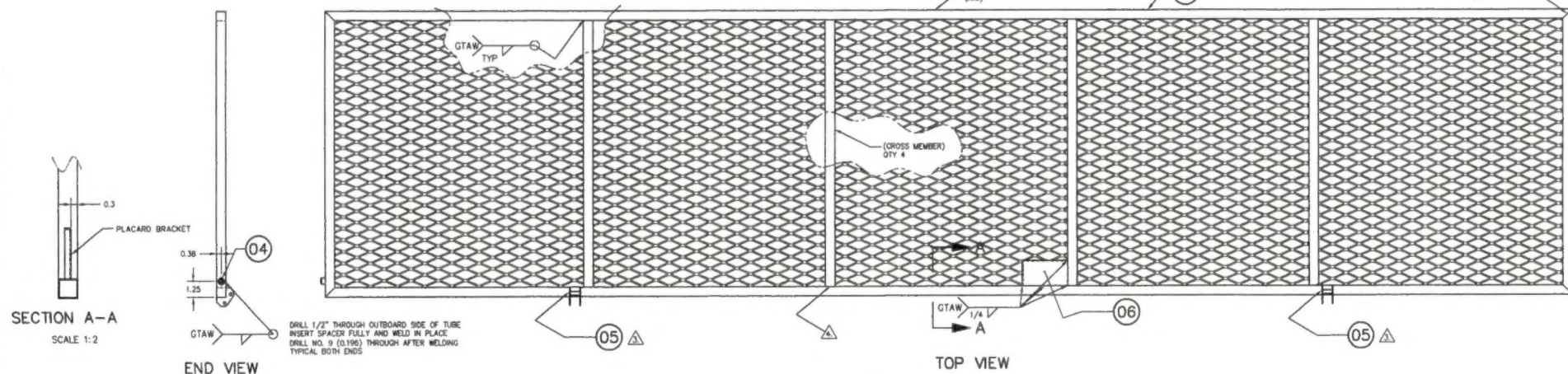
THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE BUYER AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREIN.			
REV	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED; CHANGED 36273-01 TO 84263-01; ITEM #'S ADDED	BUC	15/07/2014
	WELDING ROD UPDATED; # OF WELDS DOWN BRACE TUBES INCREASED		



GTAW TYP  
ATTACHMENT OF MESH TO RIM  
WELD EACH INTERSECTION

GTAW TYP  
ATTACHMENT OF MESH TO CROSS MEMBERS  
WELD FIRST FIVE INTERSECTIONS  
THEN EVERY SECOND INTERSECTION  
ADDITIONAL WELDS ARE PERMITTED AS REQUIRED

BOTTOM VIEW (03) MESH



SECTION A-A  
SCALE 1:2

END VIEW

TOP VIEW

(01) LID ASSEMBLY

- NOTES:
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
  2. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2885C.
  3. 4130 AND 1018 STEEL: WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
  4. STAINLESS AND 4130 STEEL: WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
  5. INSTALL ITEM 5 (LID HANDLE PROVISIONS ASSEMBLY) IN ACCORDANCE WITH AERO DESIGN LTD. DRAWING 84263.
  6. DRILL #30 (0.129) HOLES IN LONG TUBE MEMBERS AT BRACE LOCATIONS TO VENT WELD GASSES.
  7. WHEN ASSEMBLY IS COMPLETE, FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD.
  8. FINISH: THOROUGHLY CLEAN AND POWDER COAT LID ASSEMBLY.

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
1	36204-10	08	PLACARD BRACKET			
1	84263-01	05	LID HANDLE PROVISIONS ASSEMBLY			
2	49216-01	04	SPACER			
A/R	3/4 - 16F	03	MESH	MILD STEEL	COMMERCIAL	
A/R	94012-01	01	LID ASSEMBLY	4130 STEEL COND. N	MIL-T-6736	0.75 X 0.035 SQR TUBE

LIST OF MATERIALS

APPROVALS	DATE		
DRAWN: R. RATHWELL	05 AUG 11		
CHECKED: E. BURGOIN			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:			
DECIMALS		ANGLES	
X.XXX ±0.010		±1/2°	
X.XX ±0.03			
X.X ±0.1			
SCALE 1:4			
SHEET 1 OF 1			



AERO DESIGN LTD.

9888A MALASPINA ROAD  
POWELL RIVER, BC, CANADA, V8A 0G3  
TEL: 604.485.3276 www.aerodesign.ca

EUROCOPTER AS350 & AS355 SERIES  
QUICK RELEASE CARGO BASKET  
LID ASSEMBLY (EXTRA LARGE)

SCALE	QWG SIZE	QWG NO.	REV.
1:4	A1	94012	1



REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	UPDATE TITLE BLOCK; UPDATE ADDRESS AND LOGO; MAT'L THICKNESS CHANGED	BJC	10/07/2014

#### NOTES


- ENGRAVE 0.007 DEEP AS FOLLOWS:  
"QUICK RELEASE BASKET" - 0.125 HIGH  
"EUROCOPTER AS350 & AS355 SERIES" - 0.080 HIGH  
"S/N 94001-XX" - 0.080 HIGH  
"MAXIMUM PERMISSIBLE LOAD" - 0.125 HIGH  
"300 LBS/136 KG" - 0.200 HIGH  
"AERO DESIGN LTD." - 0.125 HIGH  
"POWELL RIVER, BC, CANADA" - 0.080 HIGH  
"www.aerodesign.ca" - 0.080 HIGH

DRILL #30 (0.129)  
4 PLACES



01 PLACARD

94027-01	01	PLACARD	6061-T6 ALUMINUM	QQ-A-250/11	0.050 SHEET
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
LIST OF MATERIALS					

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	DRAWN: R. RATHWELL		OCT 3, 2011			9888A MALASPINA ROAD				
	CHECKED: E. BURGON					POWELL RIVER, BC, CANADA, V8A 0G3				
							TEL: 604.483.2376 <a href="http://www.aerodesign.ca">www.aerodesign.ca</a>			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1				EUROCOPTER AS350 & AS355 SERIES QUICK RELEASE CARGO BASKET PLACARD				
						SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.	
						SHEET 1 OF 1	A4	94027	1	